

**Description**

Soft PVC film white, gloss and matt surface and transparent, gloss and matt surface

**Release paper**

Silicone coated paper, 135 g/m<sup>2</sup>

**Adhesive**

Polyacrylate, removable, transparent

**Area of use**

For brilliant and colourful short- and medium-term outdoor applications

**Printing method**

Solventbased inkjet printing

**Certificates**

3620M-010 (matt, white): Material classification B1 according to DIN 4102 Part 1 and to test report (will be supplied on request)

**Technical data**

<b>Thickness*</b> (without paper and adhesive)	80 micron
<b>Dimensional stability</b> (FINAT TM 14)	adhered to steel, no shrinkage in cross direction, in length 0.4 mm max.
<b>Temperature resistance</b>	adhered to aluminium, -40°C to +80°C, no variation
<b>Water resistance</b>	adhered to aluminium, after 48h/23°C no variation
<b>Fire behaviour</b>	adhered to steel, self-extinguishing
<b>Adhesive power*</b> (FINAT TM 1, after 24h, stainless steel)	7 N/25 mm
<b>Tensile strength</b> (DIN EN ISO 527)	
along	min. 19 MPa
across	min. 19 MPa
<b>Elongation at break</b> (DIN EN ISO 527)	
along	min. 130%
across	min. 150%
<b>Shelf life**</b>	2 years
<b>Application temperature</b>	min. +10°C
<b>Service life by specialist application</b> under vertical outdoor exposure (normal climate of Central Europe)	4 years (not printed)

\* average

\*\* in original packaging, at 20°C and 50% relative humidity

**Attention:**

After printing the ink must be thoroughly dry in order to avoid any affect on the later combination with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure respectively. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore the application information published by ORAFOL is to be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.