

ORACAL 852 Premium Cast

06/47

Description

Cast PVC film with outstanding dimensional stability and optimum application characteristics. Surface in gloss and matt in colours white and transparent.

Release paper

PE-coated silicone paper on both sides, 148 g/m²

Adhesive

Solvent polyacrylate, permanent

Area of use

Specially developed for use in high quality screen printing, for lettering, marking and decoration with highest requirements for durability and solidity.

Printing method

Screen printing is recommended. Special inks are necessary for UV-offset printing and flexoprinting.

Technical data

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| Thickness* (without protective paper and adhesive) | 60 micron |
| Dimensional stability (FINAT TM 14) | adhered to steel, no measurable shrinkage in cross direction, in length 0.1 mm max. |
| Temperature resistance | adhered to aluminium, -50°C to +110°C, no variation |
| Seawater resistance (DIN 50021) | adhered to aluminium, after 100h/23°C no variation |
| Resistance to solvents and chemicals | at room temperature, 72h after adhesion to aluminium, resistant to most oils and greases, fuels, aliphatic solvents, weak acids and alkalis |
| Fire behavior (DIN 75200) | adhered to steel, self-extinguishing |
| Adhesive power* (FINAT TM 1, after 24h, stainless steel) | 18 N/25 mm |
| Tensile strength (DIN EN ISO 527) | |
| along | min. 19 MPa |
| across | min. 19 MPa |
| Elongation at break (DIN EN ISO 527) | |
| along | min. 120% |
| across | min. 120% |
| Shelf life** | 2 years |
| Application temperature | min. +8°C |
| Service life by specialist application under vertical outdoor exposure (normal climate of Central Europe) | 10 years |

* average ** in original packaging, at 20°C and 50% relative humidity

Attention:

Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure respectively. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore the application informations published by ORAFOL are to be considered.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.



ORAFOL Europe GmbH - Am Biotop 2 - D 16515 Oranienburg
Telefon: +49 (0) 33 01/864 0 - Telefax: +49 (0) 33 01/864 100
E-Mail: verkauf@orafol.de - Internet: <http://www.orafol.de>